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D206-651-041
Job Sheet 199232



Part No: D206-651-041

Job Qty: 3 pcs

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/15/19

Job Tracking No:

Due Date: 9/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	9/6/19		0.00	0.52	Small Fab - 1		Smb 19/8/20
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	3 pcs	9/6/19		0.00	0.00	QC 5 - 10		AUG 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30	DAS	
							QC 5 - 40	81	
							QC 5 - 61	9-89	
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	3 pcs	9/6/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	3 pcs	9/6/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	3 pcs	9/6/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable
 Descriptions: CBL-1240 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install
 Lanyard D2690-8 (from open end) into pin D2711 a

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D206-651-041 CHG001

135 - (Document Control) Photocopy bluefile & type labels per PPP D206-651-041 CHG001

140 - (QC21- Final Inspection - Work Order Release)

011475

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240 <i>CA115</i>	Cable	5.6400 ft (1.88 ea)	110-Small Fab - 1	<i>5197025</i>
CBL-460 <i>CA005</i>	Loop Sleeve	12 Ea (4 ea)	110-Small Fab - 1	<i>5187877</i>
D2692 <i>ST010</i>	Spring Pin Clip	3 pcs (1 ea)	110-Small Fab - 1	<i>591240</i>
D2711 <i>ST482</i>	Lock Pin	3 pcs (1 ea)	110-Small Fab - 1	<i>591165</i>
MS21042L3 <i>ST303</i>	Nut	6 Ea (2 ea)	110-Small Fab - 1	<i>5204283</i>
MS27039-1-08 <i>ST251</i>	Screw	6 Ea (2 ea)	110-Small Fab - 1	<i>5167111</i>
NAS1149D0363J <i>ST264</i>	Washer	12 Ea (4 ea)	110-Small Fab - 1	<i>5191331</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	CBL-1240	6	658	0
	CBL-460	12	727	0
	D2692	3	141	0
	D2711	3	54	0
	MS21042L3	6	1,972	0
	MS27039-1-08	6	411	0
	NAS1149D0363J	12	1,367	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S206960



Part: D206-651-041

Job No: 199232

Serial No/Batch: S206960

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/20/19